

## **Key to Hand Classifications**

ANSI/ISEA 105-2024 establishes performance levels, testing and classification for gloves designed to provide abrasion resistance while performing occupational tasks.

## **ANSI/ISEA 105**



## **CUT RESISTANCE**

Cut Levels	Protects Against	Applications By Cut Level
A1 Light cut hazards (200 gf) A2 Light/Medium cut hazards (500 gf) A3 Light/Medium cut hazards (1000 gf)	Protect against scrapes	Material handling, small parts assembly (sharp edges), packaging, warehouse, general purpose, forestry, construction, pulp and paper, automotive assembly
A4 Medium cut hazards (1500 gf) A5 Medium/Heavy cut hazards (2200 gf)	Protect against cuts for which stitches would be required	Appliance manufacturing, bottle and light glass handling, canning, drywall work, electrical, carpet installation, HVAC, pulp and paper, automotive assembly, metal fabrication and handling, packaging, warehouse, aerospace industry, food/prep processing
A6 High cut hazards (3000 gf) A7 High cut hazards (4000 gf) A8 High cut hazards (5000 gf)	Protect against cuts for which stitches would be required Protection against brutal or extreme injuries	Metal stamping, metal recycling, pulp and paper (changing slitter blades), automotive assembly, metal fabrication, sharp metal stampings, glass manufacturing, window manufacturing, recycling plant/sorting HVAC, food prep/processing, meat processing, aerospace industry

ABRASION RESISTANCE				
500 GRAM LOAD				
0	< 100 Revolutions			
V	N/A			
1	≥ 100 Revolutions			
	LIGHT			
2	≥ 500 Revolutions			
2	LIGHT - MEDIUM			
3	≥ 1000 Revolutions			
•	MEDIUM			
1000 GRAM LOAD				
4	≥ 3000 Revolutions			
-	MEDIUM - HEAVY			
5	≥ 10000 Revolutions			
Ŭ	HEAVY			
6	≥ 20000 Revolutions			
U	<b>EXTRA HEAVY</b>			

## **PUNCTURE RESISTANCE**

Puncture (Newtons) non-hypodermic needle		
0	< 10	Paper/Cardboard Cuts, Light Material Handling, Parts Assembly
1	≥ 10	Light Construction, Material Handling, Parts Assembly, Packaging
2	≥20	Light Construction, Material Handling, Parts Assembly, Packaging
3	≥60	Construction, Light Metal Stamping, Light Glass Handling, Manufacturing
4	≥ 100	Construction, Metal Stamping, Glass Handling, Recycling, Injection Molding
5	≥ 100	Oil & Gas, Mining, Heavy Construction, Demolition, Manufacturing, Fabrication

\*gf - grams-force